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program with the PLC development software, or Mitsubishi Electric Co.'s integrated FA software MELSOFT series (GX Developer). The PLC (Programmable Logic Controller) is largely divided into the basic commands, function commands and exclusive commands, and ample command types are available. The commands can be used according to the purpose and application such as the PLC support function used ...

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specifications of the PLC main unit manual. Failure to do so may cause failures in the PLC. After transportation, verify the operations of the PLC. 17. Safety Precautions (Read these precautions before use.) (4) MEMO. 1 FX3U-4LC User's Manual FX3U-4LC User's Manual Foreword This manual describes the FX3U-4LC temperature control block and should be read and understood before attempting to ...

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